

## **UPFITTER INTEGRATION Bulletin 104.1**

SUBJECT: Trimming chassis mounted Battery Cage Brackets

MODEL YEARS: 2024 & Beyond AFFECTED MODELS: UU Model THREE

INITIATION DATE: 08/29/2023 REVISION: 10/05/2023

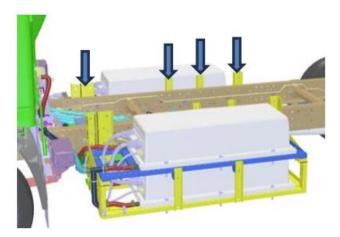
## **AWARENESS:**

**Description of Concern:** Some chassis mounted Battery Cage Brackets that run vertically attached to the outside frame rail may be intrusive to upfit body mounting. These brackets can be trimmed down based on instruction below. If bracket height is not a concern, they can be left as is.

## Solution:

Vehicle ignition should be off, chassis should be non-operational. Follow Mullen UI Best Practices Chassis Section Safety Protocol for chassis modifications.

Trim vertical brackets down with a compatible reciprocating saw, flush to top of frame.
Gaseous torch cutting is not recommended.



- Remove any burrs and sharp edges off shortened brackets. Seal any bare metal areas with chassis paint.
- Once completed restore any disabled chassis systems. Follow Mullen UI Best Practices Safety Protocol.

Supplemental Content: 2024 Mullen Upfit Guide (mullenusa.com)